

COLD-SHRINK



Terminations

COLD-SHRINK FOR INDOOR AND OUTDOOR USE

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Terminations for **indoor use**

For extruded cables
up to 2/20 kV (Um 24 kV)



Terminations for **outdoor use**

For extruded cables
up to 12/20 kV (Um 24 kV)



Terminations for **indoor/outdoor use**

For extruded cables
up to 18/30 kV (Um 36 kV)



Joints

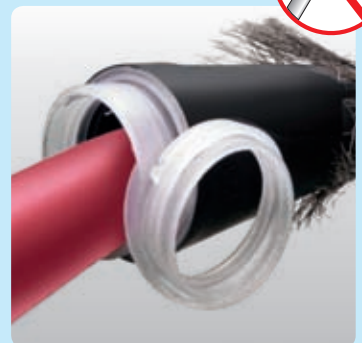
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Joints

For extruded cables up to 12/20 kV (Um 24 kV)





Electrical performance:
CEI 20-24 • CEI 20-62/1 • HD 629-1

Ranges of application:
For single core cables type



Extruded wire



Extruded tube AL

For voltages from 6/10 kV (U_{max} 12 kV)
to 12/20 kV (U_{max} 24 kV)

Cold-shrink terminations for **indoor use**

Silicone rubber terminations with electric field control.
For extruded cables up to **12/20 kV (U_m 24 kV)**

Cold-shrink technology is based on pre-dilated insulating sheaths on a removable spiral support, which is removed without tools during installation to allow for complete covering of the cable insulation. The Raytech silicone sheath, supplied pre-expanded, is flame retardant, is highly anti-tracking, has very high elastic characteristics, is able to maintain pressure on the cable during operation, is water-repellent and is extremely sturdy. Raytech terminations are suitable for indoor, very compact applications, with a smooth structure and complete with all components. Each kit contains 3 single core indoor terminations. The components are cold-installed without tools, unwinding the pigtail wire.

- Rapid installation for lower labour costs
- Highly reliable and safe for operators
- Installing without heating and without tools

For cables (A)RG7H1R
insulation thickness
FULL

Product	Nominal voltage U _{max} (kV)	∅ on insulation (mm)	∅ on external sheath (mm)	Conductor cross section (mm ²)	Length without cable lug (mm)
AUTO 10 / 120-I	12	15,3 - 20,2	24,6 - 29,6	50 - 120	320
AUTO 10 / 240-I		18,7 - 25,6	28,0 - 35,8	95 - 240	320
AUTO 10 / 630-I		28,2 - 37,8	38,5 - 49,4	300 - 630	320
AUTO 15 / 70-I	17,5	16,3 - 19,2	25,6 - 28,7	35 - 70	320
AUTO 15 / 240-I		19,2 - 27,8	28,7 - 38,1	70 - 240	320
AUTO 15 / 630-I		27,8 - 40,0	38,1 - 52,1	240 - 630	320
AUTO 20 / 50-I	24	17,3 - 19,5	27,8 - 29,0	25 - 50	320
AUTO 20 / 185-I		19,5 - 27,4	29,0 - 37,8	50 - 185	320
AUTO 20 / 630-I		29,8 - 42,0	40,2 - 54,2	240 - 630	320

For cables RG7H1M1
insulation thickness
LOW

Product	Nominal voltage U _{max} (kV)	∅ on insulation (mm)	∅ on external sheath (mm)	Conductor cross section (mm ²)	Length without cable lug (mm)
AUTO 20 / 50-I	24	17,0 - 19,0	23,3 - 25,3	25 - 70	320
AUTO 20 / 185-I		21,0 - 28,0	26,7 - 34,5	95 - 240	320
AUTO 20 / 630-I		28,0 - 41,0	34,6 - 48,3	240 - 630	320

To select the correct termination:
cable code, section in mm², nominal voltage, for indoor and outdoor installation.

Cold-shrink terminations for outdoor use

Silicone rubber outdoor terminations with electric field control and bell-shaped insulators. For extruded cables up to **12/20 kV (U_m 24 kV)**

The Raytech silicone sheath, supplied pre-expanded, is flame retardant, is highly anti-tracking, has very high elastic characteristics, is able to maintain pressure on the cable during operation, is water-repellent and is extremely sturdy. With pre-dilated silicone fins on a spiral support for modular installation of the outdoor accessory for upside-down installation. Raytech terminations are suitable for external, very compact applications, complete with all components. Each kit contains 3 single core outdoor terminations. The components are cold-installed without tools, unwinding the pigtail wire.

- Rapid installation for lower labour costs
- Highly reliable and safe for operators
- Installing without heating and without tools

For cables (A)RG7H1R insulation thickness FULL	Nominal voltage U _{max} (kV)	∅ on insulation (mm)	∅ on external sheath (mm)	Conductor cross section (mm ²)	Length without cable lug (mm)
Product					
AUTO 10 / 120-E	12	15,3 - 20,2	24,6 - 29,6	50 - 120	410
AUTO 10 / 240-E		18,7 - 25,6	28,0 - 35,8	95 - 240	410
AUTO 10 / 300-E		28,0 - 29,0	35,5 - 39,0	300	410
AUTO 10 / 630-E		28,3 - 37,8	38,5 - 49,4	300 - 630	420
AUTO 15 / 70-E	17,5	16,3 - 19,2	25,6 - 28,7	35 - 70	410
AUTO 15 / 240-E		19,2 - 27,8	28,7 - 38,1	70 - 240	410
AUTO 15 / 300-E		30,0 - 31,0	38,0 - 41,0	300	410
AUTO 15 / 630-E		30,4 - 40,0	40,2 - 52,1	300 - 630	420
AUTO 20 / 50-E	24	17,3 - 19,5	27,8 - 29,0	25 - 50	410
AUTO 20 / 185-E		19,5 - 27,4	29,0 - 37,8	50 - 185	410
AUTO 20 / 240-E		27,5 - 31,0	35,7 - 41,0	185 - 240	410
AUTO 20 / 630-E		29,8 - 42,0	40,2 - 54,2	240 - 630	420

For cables RG7H1M1 insulation thickness LOW	Nominal voltage U _{max} (kV)	∅ on insulation (mm)	∅ on external sheath (mm)	Conductor cross section (mm ²)	Length without cable lug (mm)
Product					
AUTO 20 / 50-E	24	17,0 - 19,0	23,3 - 25,3	25 - 70	410
AUTO 20 / 185-E		21,0 - 28,0	26,7 - 34,5	95 - 240	410
AUTO 20 / 240-E		28,0 - 31,5	34,6 - 42,0	240 - 300	410
AUTO 20 / 630-E		31,0 - 41,0	37,4 - 48,3	300 - 630	420

To select the correct termination:
cable code, section in mm², nominal voltage, for indoor and outdoor installation.



Electrical performance:
CEI 20-24 • CEI 20-62/1 • HD 629-1

Ranges of application:
For single core cables type



Extruded wire



Extruded tube AL

For voltages from 6/10 kV (U_{max} 12 kV)
to 12/20 kV (U_{max} 24 kV)



Electrical performance:
CEI 20-24 • CEI 20-62/1 • HD 629-1

Ranges of application:
For single core cables type



Extruded tube AL



Extruded wire



INSTALLATION TIPS:

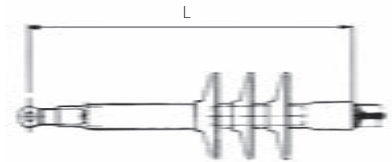
- Follow the dimensions stated in the installation instructions.
- Be careful not to cut through the insulation on the primary cable when removing the semi-conductive.
- The semiconductor cable must not have spikes or irregular profiles in the cutting zone.
- Carefully clean cable insulation.
- Install the correct cable terminal.

Cold-shrink terminations for indoor/outdoor use

Silicone rubber terminations with electric field control. For extruded cables up to **18/30 kV (Um 36 kV)**

The Raytech silicone sheath, supplied pre-expanded, is flame retardant, is highly anti-tracking, has very high elastic characteristics, is able to maintain pressure on the cable during operation, is water-repellent and is extremely sturdy. With pre-dilated silicone fins on a spiral support for modular installation of the accessory, for upside-down installation. Suitable for outdoor and indoor, very compact applications, complete with all components. Each kit contains 3 single core indoor terminations. The components are cold-installed without tools, unwinding the pigtail wire.

- Rapid installation for lower labour costs
- Highly reliable and safe for operators
- Installing without heating and without tools



FOR INDOOR USE

Product	Nominal voltage U _{max} (kV)	∅ on insulation (mm)	∅ on external sheath (mm)	Conductor cross section (mm ²)	Dimensions L (mm)
AUTO 30/95-I	36	22,3 - 27,9	33,5 - 38,5	25 - 95	410
AUTO 30/120-I		29,4 - 31,0	37,3 - 41,2	120 - 150	410
AUTO 30/400-I		30,6 - 40,3	39,0 - 51,3	150 - 400	410

Product	Nominal voltage U _{max} (kV)	∅ on insulation (mm)	∅ on external sheath (mm)	Conductor cross section (mm ²)	Dimensions L (mm)
AUTO 30/95-I	36	25,0 - 27,0	31,2 - 33,4	50 - 120	410
AUTO 30/120-I		28,0 - 29,0	32,3 - 35,0	150 - 185	410
AUTO 30/400-I		28,0 - 40,0	34,6 - 47,9	150 - 500	420

FOR OUTDOOR USE

Product	Nominal voltage U _{max} (kV)	∅ on insulation (mm)	∅ on external sheath (mm)	Conductor cross section (mm ²)	Dimensions L (mm)
AUTO 30/95-E	36	22,3 - 27,9	33,5 - 38,5	25 - 95	680
AUTO 30/120-E		29,4 - 31,0	37,3 - 41,2	120 - 150	680
AUTO 30/400-E		30,6 - 40,3	39,0 - 51,3	150 - 400	680

Product	Nominal voltage U _{max} (kV)	∅ on insulation (mm)	∅ on external sheath (mm)	Conductor cross section (mm ²)	Dimensions L (mm)
AUTO 30/95-E	36	25,0 - 27,0	31,2 - 33,4	50 - 120	680
AUTO 30/120-E		28,0 - 29,0	32,3 - 35,0	150 - 185	680
AUTO 30/400-E		28,0 - 40,0	34,6 - 47,9	150 - 500	680

Three-core cold-shrink terminations for indoor/outdoor use

Terminations for armoured and non armoured extruded cables up to **36 kV**

Hybrid technology that provides heat-shrink trifurcation and cold-shrink termination

FOR INDOOR USE

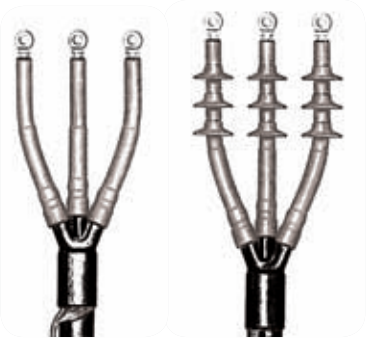
For NON ARMoured cables	For ARMoured cables	U _{max} 12 kV sez. (mm ²)	U _{max} 17,5 kV sez. (mm ²)	U _{max} 24 kV sez. (mm ²)
Product	Product			
AUTO 20/50-I-3	AUTO 20/50-I-3ARM	50 - 120	35 - 70	25 - 50
AUTO 20/185-I-3	AUTO 20/185-I-3ARM	95 - 240	70 - 240	50 - 185
AUTO 20/630-I-3	AUTO 20/630-I-3ARM	300 - 500	240 - 400	240 - 300

For NON ARMoured cables	For ARMoured cables	Voltage U _{max} (kV)	Conductor cross section (mm ²)
Product	Product		
AUTO 30/95-I-3	AUTO 30/95-I-3ARM	36	25 - 95
AUTO 30/240-I-3	AUTO 30/240-I-3ARM		120 - 240

FOR OUTDOOR USE

For NON ARMoured cables	For ARMoured cables	U _{max} 12 kV sez. (mm ²)	U _{max} 17,5 kV sez. (mm ²)	U _{max} 24 kV sez. (mm ²)
Product	Product			
AUTO 20/50-E-3	AUTO 20/50-E-3ARM	50 - 120	35 - 70	25 - 50
AUTO 20/185-E-3	AUTO 20/185-E-3ARM	95 - 240	70 - 240	50 - 185
AUTO 20/630-E-3	AUTO 20/630-E-3ARM	300 - 500	240 - 400	240 - 300

For NON ARMoured cables	For ARMoured cables	Voltage U _{max} (kV)	Conductor cross section (mm ²)
Product	Product		
AUTO 30/95-E-3	AUTO 30/95-E-3ARM	36	25 - 95
AUTO 30/240-E-3	AUTO 30/240-E-3ARM		120 - 240



Electrical performance:

CEI 20-24 • HD 629-1

Note: for three-core cables, insulation thickness low, please contact Raytech



Three-core extruded cable, wire screened



Three-core extruded cable, tape screened, armoured



Ray Tech New

Electrical performance:
CEI 20-24 • CEI 20-62/1 • HD 629-1

Ranges of application
For single core cables type



Extruded wire



Extruded tapes

For voltages from 6/10 kV (U_{max} 12 kV)
to 12/20 kV (U_{max} 24 kV)

Single core cold-shrink joints

Suitable for outdoor, underground and even underwater applications. Very compact and complete with all components. Each kit contains 1 single core joint. Each joint component is pre-dilated on a spiral support and is extremely easy to remove for fast, safe installation without the use of any tools or heating.

Monoblock joints for extruded cables up to **12/20 kV (U_m 24 kV)**

Product	Nominal voltage U _{max} (kV)	∅ on insulation (mm)	∅ on external sheath (mm)	Conductor cross section (mm ²)	Length (mm)
JMAUTO 20 / 95-1	12	17 - 23	26 - 33	70 - 150	550
JMAUTO 20 / 240-1		22 - 32	33 - 42	185 - 400	600
JMAUTO 20 / 400-1		32 - 36	42 - 48	400 - 630	600
JMAUTO 20 / 95-1	17,5	17 - 23	26 - 33	50 - 150	550
JMAUTO 20 / 240-1		22 - 32	33 - 42	150 - 300	600
JMAUTO 20 / 400-1		32 - 36	42 - 48	400 - 500	600
JMAUTO 20 / 95-1	24	17 - 23	26 - 33	25 - 95	550
JMAUTO 20 / 240-1		22 - 32	33 - 42	120 - 240	600
JMAUTO 20 / 400-1		32 - 36	42 - 48	300 - 400	600

Product	Nominal voltage U _{max} (kV)	∅ on insulation (mm)	∅ on external sheath (mm)	Conductor cross section (mm ²)	Length (mm)
JMAUTO 20 / 95-1	24	17 - 23	26 - 33	25 - 120	550
JMAUTO 20 / 240-1		22 - 32	33 - 42	120 - 300	600
JMAUTO 20 / 400-1		32 - 36	42 - 48	300 - 500	600

Installation sequence



Medium voltage testing details for terminals and joints up to 36 kV

TEST	TEST METHOD (VOLTAGES IN kV)	MAXIMUM VOLTAGE PER CABLE UM (kV)					RESULTS
		7,2	12	17,5	24	36	
INDUSTRIAL FREQUENCY AC	a) 1 min. (dry)	27	35	45	55	75	Neither perforations nor discharges
	b) 1 min. (in the rain)	27	35	45	55	75	
	c) 4 h.	14	24	36	48	73	
PARTIAL DISCHARGES	PE, XLPE, EPR, PVC (voltages in kV)	4,5	7,5	10,9	15	22,5	< 3 pC
		7,2	12	17,5	24	-	< 20 pC
IMPULSE	a) 10 positive 10 negative 1,2/50 μ s (voltages in kV)	60	75	95	125	170	Neither perforations nor discharges
	b) 10 positive 10 negative 1,2/50 μ s (voltages in kV)	70	95	110	150	200	
THERMAL CYCLES WITH APPLIED VOLTAGE	a) 63 cycles of 5 h. of heating, 3 h. of air cooling	-	-	-	-	-	Neither perforations nor discharges
	b) 63 cycles of 5 h. of heating, 3 h. of water cooling (1m of water head)	-	-	-	-	-	
	Extruded cable and non-migrant mixture paper cable	9	15	22	30	45	
	Migrant mixture paper cable	6,5	11	15	22	32	
THERMAL SHORT-CIRCUIT TEST	a) short-circuit of 1s f/f at maximum temperature specified for the cable	-	-	-	-	-	No visible damage
	b) short-circuit of 1s f/t at maximum temperature specified for the cable	-	-	-	-	-	
DIRECT CURRENT	30 min	28	48	72	96	144	Neither perforations nor discharges
MOISTURE TEST WITH APPLIED VOLTAGE	a) 100 h. in saturated air	4,5	7,5	10,9	15	22,5	Neither perforations nor discharges, nor visible carbonisation nor erosion
	b) 1000 h. in saturated air	4,5	7,5	10,9	15	22,5	
DYNAMIC SHORT-CIRCUIT TEST	63 kA - Standard	-	-	-	-	-	No visible damage
	125 kA - High Current	-	-	-	-	-	
IMPACT	Fall from a height of 2 m at a weight of 4 kg, 6 times (only reinforced joints)	-	-	-	-	-	
SALT SPRAY WITH APPLIED VOLTAGE	1h of sealing salinity 224 kg/m ³ (voltages in kV)	4,5	7,5	10,9	15	22,5	No discharge

TESTING SEQUENCE

Indoor terminations 1a,2,3a, 4a,2,5, 4a, 1c, 3a,6,7a, 8

Outdoor terminations 1b, 2, 3b, 4a,2, 5,4a, 2, 1c,3b, 6,7b, 8, 10

Joints 9, 1a,2,3b,4a,2,5, 4b,2,5, 4b,2,1c,3b, 6,8